This listing of claims will replace all prior versions, and listings, of claims in the application:

In The Claims:

Listing of Claims

1. (Currently Amended) A method of extruding structural members comprising:

(a) providing an alloy comprising:

about 3.6 to about 4.2 wt.% copper,

about 1.0 to about 1.6 wt.% magnesium,

about 0.3 to abut 0.8 wt.% manganese,

about 0.05 to about 0.25 wt.% zirconium,

the balance substantially aluminum, incidental elements and impurities;

(b) homogenizing said alloy at ~~a temperature between to~~ a temperature between about 855° and 880°F prior to extruding said alloy at a temperature within about 500° to about 750°F to form an extrusion;

(c) solution heat treating said extrusion; and

(d) quenching said extrusion before making a structural member therefrom.

2. (Currently Amended) The method of claim 1 wherein the extruding temperature in step (b) is about 550° to about 650°F.

3. (Currently Amended) The method of claim 1 wherein the extruding

temperature in step (b) is about 600° to about 650°F.

4. (Original) The method of claim 1 which further includes:

(e) stretching said extrusion by at least about 1%.

5. (Currently Amended) The method of claim ~~4~~ 27 which further includes:

(e) stretching said extrusion between about 1 to about 10%.

6. (Currently Amended) The method of claim ~~4~~ 27 which further includes:

(e) stretching said extrusion between about 1 to about 8%.

7. (Currently Amended) The method of claim ~~4~~ 27 which further includes:

(e) stretching said extrusion between about 1 to about 3%.

8. (Currently Amended) The method of claim ~~4~~ 27 which further includes:

(e) stretching said extrusion by at least about 1%, said extrusion having less than about 50% volume recrystallized after stretching.

9. (Currently Amended) The method of claim ~~4~~ 27 which further includes in step (e):

~~(f)~~ (e) stretching said extrusion by at least about 1%, said extrusion being substantially unrecrystallized.

10. (Currently Amended) The method of claim ~~4~~ 27 which further includes in step (e):

(e) stretching said extrusion by at least about 1%; said extrusion having a longitudinal yield strength of at least about 50 ksi and a longitudinal tensile ultimate strength of at least about 70 ksi.

11.-26. (Previously Cancelled).

27. (Currently Amended) A method of extruding structural members consisting essentially of:

(a) providing an alloy comprising:

about 3.6 to about 4.2 wt.% copper,

about 1.0 to about 1.6 wt.% magnesium,

about 0.3 to about 0.8 wt.% manganese,

about 0.05 to about 0.25 wt.% zirconium,

the balance substantially aluminum, incidental elements and impurities;

(b) extruding said alloy at a temperature [[_]] within about 500° to about 750°F to form an extrusion;

(c) solution heat treating said extrusion;

(d) quenching said extrusion before making a structural member therefrom; and

(e) stretching said extrusion by at least about 1%.

28. (Currently Amended) A method of extruding structural members having a combination of high strength and toughness, said method comprising:

(a) providing an alloy comprising:

about 3.6 to about 4.2 wt.% copper,

about 1.0 to about 1.6 wt.% magnesium,

about 3.6 to about 4.2 wt.% copper,

about 1.0 to about 1.6 wt.% magnesium,

about 0.3 to about 0.8 wt.% manganese,

about 0.05 to about 0.25 wt.% zirconium,

the balance substantially aluminum, incidental elements and impurities;

(b) homogenizing said alloy at ~~a temperature between to~~ a temperature between about 855° and 880°F prior to extruding said alloy at a temperature with about 500° to about 750°F to form an extrusion;

(c) solution heat treating said extrusion; and

(d) quenching said extrusion before making a structural member therefrom.